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PRODUCTION TECHNOLOGY Application of inflatable packers for mechanical integrity testing of casings in salt caverns – A case study in Germany



FLNG Challenges, safety & operation of offshore floating LNG (FLNG)

### 50 years of successful oil and gas storage at Etzel – The cavern site is ready for future challenges!

Besides fossil fuels the leading and only independent cavern operator in Northwest Europe is preparing for H<sub>2</sub>-underground storage

#### Abstract

At Etzel, East Frisia, Storag Etzel is constructing, operating and leasing caverns for the purpose of bulk storage of crude oil and natural gas since 1971. The cavern site Etzel is situated on the North German energy hub near Wilhelmshaven, with a connection to the deep water port.

The company was entrusted in 1971 to develop 33 caverns on behalf of the German Federal Government to store the strategic oil reserve and to operate the above-ground facilities. In 1993, the company was privatized. In 2005, Storag Etzel gained ownership of the cavern facility and subsequently expanded it to its present significance.

Since 2007, the Etzel Cavern Facility has become one of the biggest independent storage sites for oil and gas in Europe. Beyond the existing 75 active caverns, further storage capacity within the Etzel salt dome could be created. There is an expansion potential up to 99 cavern locations in total with permits in place.

The customers are well known energy trading companies as well as Europeans stockpiling organizations. Part of the oil stockpiling obligation of Germany, Belgium and the Netherlands is stored in our caverns at Etzel.

**Looking into the future:** In addition to storing fossil fuels, like crude oil and natural gas, renewable energy can also be stored in caverns, e.g. by transforming excess electricity into hydrogen ( $H_2$ ) or synthetic natural gas (SNG = methane). In its operation history, Storag Etzel is already experienced in converting former oil caverns to gas storage. In the context of energy transition the conversion of underground storages from gas/oil to H<sub>2</sub> is examined.

#### **The Beginnings**

Faced with the incipient merger of petroleum-exporting countries to form the OPEC cartel at the beginning of the 1960s, European countries with few own resources became aware of their dependence on oil as a major energy source. In 1970, this development led the German government to approve a plan to establish a federal crude oil reserve ("Bundesrohölreserve") which would provide sufficient supplies for 90 days in the event of a crisis.

From a state-owned enterprise company to a powerful medium-sized service provider Storag Etzel, which was formerly a public enterprise under the name IVG, was commissioned in 1971 to build the underground storage facility at Etzel for a capacity of 10 million t of crude oil as a national stockpile and to operate the aboveground facilities on behalf of the Federal Government. Following privatization in 1993, IVG acquired ownership of the cavern complex in 2005. In 2016, the long-established company was renamed Storag Etzel and became largely independent.

#### Salt caverns in the deep subsurface: Advantages of the Etzel site

In the early 1970s, after a thorough exploration of the underground, the Etzel salt dome with its mushroom-shaped structure was chosen for the project. The local salt dome is about 12 km long and five kilometers wide and extends from a depth of more than 4,000 m to 750 m below surface. Hardly anywhere else in Europe are the conditions so favorable for the construction of caverns. The site was also chosen for its proximity to the North Sea and to the Niedersachsen Jetty in Wilhelmshaven which is some 25 km away and where the sea water pumps are installed. Here the water is taken from the sea and pumped through a pipeline to Etzel to create the caverns by solution mining the Etzel salt. By this process brine is produced and is transferred back by pipeline into the North Sea. Wilhelmshaven is also the ideal location for the only deep-water port and oil hub of Germany where the crude oil arrives by tank vessels.

The initial plans envisaged 33 caverns with an average diameter of 35 m and a height of

up to 500 m. The solution mining operation first started in the autumn 1973 after preparatory work on infrastructure, pipelines and pumping stations. Until 1978, the caverns have been filled to a volume of some 8 million  $m^3$ .

The political decision of the late 1960s to establish a strategic oil reserve was confirmed right because already in 1973 the first oil crisis occurred as a result of a reduction in crude oil supply and a subsequent increase in oil prices. This led to an economic recession and temporary driving bans on Sundays. The crude oil volumes stored at Etzel are part of Germany's national reserve that safeguards a continuous supply of energy in case of future political crises or natural disasters in the oil-producing areas.

## Increasing importance of natural gas in the energy mix

Since the 1980s, natural gas consumption in Germany has increased enormously, and longterm supply contracts have been concluded between gas producers and German energy suppliers. In order to be able to supply gas for instance in the event of pipeline problems, the Norwegian oil and gas producer Statoil signed a contract in 1986 to lease storage capacity at the Etzel site. Initially, nine existing caverns were converted to gas storage with a working gas volume of more than 500 million Nm<sup>3</sup>. In 1993, the Etzel Gas-Lager (EGL) with its surface facilities became operative and was integrated into the North European pipeline network in the following years. As technical service provider STORAG ETZEL is responsible for the operation of EGL.

Between 1994 and 1998, the Etzel cavern storage was enlarged by six new oil caverns as the result that more West European stockpiling associations concluded longterm lease contracts. A 7<sup>th</sup> oil storage cavern followed in 2004 – and the total oil storage capacity reached again the original volume of 10 million m<sup>3</sup>. For the first time at Etzel these new caverns were developed by deviated wells that were drilled from so-called cluster pads. This directional drilling technique became the standard for the expansion of the gas cavern field from 2007 onwards.

#### Expansion of the cavern field and aboveground facilities since 2006

The existing infrastructure and permits as



Fig. 1 Etzel Cavern Storage in recent days – Security of Supply with Natural Gas and Oil



Fig. 2 Gas cavern well head - state of the art

well as the technical expertise on site were favorable preconditions for the expansion project of the Etzel cavern storage that started in 2006. During the following years more than 30 new gas caverns were solution mined and brought into operation in the North Field and three new gas surface facilities were built at the same time in the South Field. As a result, the Etzel Cavern Storage evolved from a pure crude oil storage also to one of the major gas storage facilities in the world, centrally located in North Germany's Energy Hub. Extensive infrastructure investments in plant safety and borehole integrity of oil caverns went hand in hand with the expansion.

At present 75 caverns provide a geometric storage volume of around 40 million m<sup>3</sup> for

the secure and environment-friendly storage of large quantities of oil and gas. A total of 99 caverns have been approved at the Etzel site.

German based facility ownership with interest in sound business perspective The caverns are owned by two cavern funds which were launched in 2008 and together they form the largest infrastructure funds in Germany. Investors come from the insurance business, pension funds and foundations. Storag Etzel is the manager of the caverns as defined in German mining law and is responsible for the operation of the caverns and associated permitting. The company owns the entire infrastructure for the operation of oil storage caverns and caverns under construction.

#### Cavern tenants: the who-is-who of the European energy supply companies / traders welcome!

Storag Etzel is one of Europe's largest crude oil storage companies with some 11 million m<sup>3</sup> of crude oil in 24 caverns for storage. The crude oil is available to stockpiling organizations of various European states in times of energy crisis. Likewise, traders have stocked up again and again in recent years. From mid-2022 Storag Etzel has approx. 5 million m<sup>3</sup> of free capacities for mid- and long-term storage. On the gas side the owners of the individual surface operational plants and the technical and commercial operators for the 51 gas caverns at the Etzel site are four consortia each comprising notable European gas supply companies. These contracts reach far into the 2040s.

#### The established oil & gas storage facility on the way to renewable energies: Caverns also suitable for future hydrogen storage

Today the function of the Etzel cavern storage site is not only to ensure Germany's security of supply but also to support other EU countries energy demand. Thanks to its favorably location and excellent connection to oil and gas infrastructure it represents a practical model for European cooperation. Underground storage has proven to be an extremely costeffective, operationally safe, flexible and environment-friendly way for energy bulk storage.

Looking into the future: In addition to storing fossil fuels, like crude oil and natural gas, renewable energy can also be stored in caverns by transforming excess electricity into hydrogen (H<sub>2</sub>) or synthetic natural gas (SNG = methane). The operator has already converted caverns from oil to gas in the past to future-proof; now the conversion from gas/oil to H<sub>2</sub> is examined. Storag Etzel has set up two initiatives in this context with "H<sub>2</sub>CAST Etzel" and "HYDRA". www.storag-etzel.de